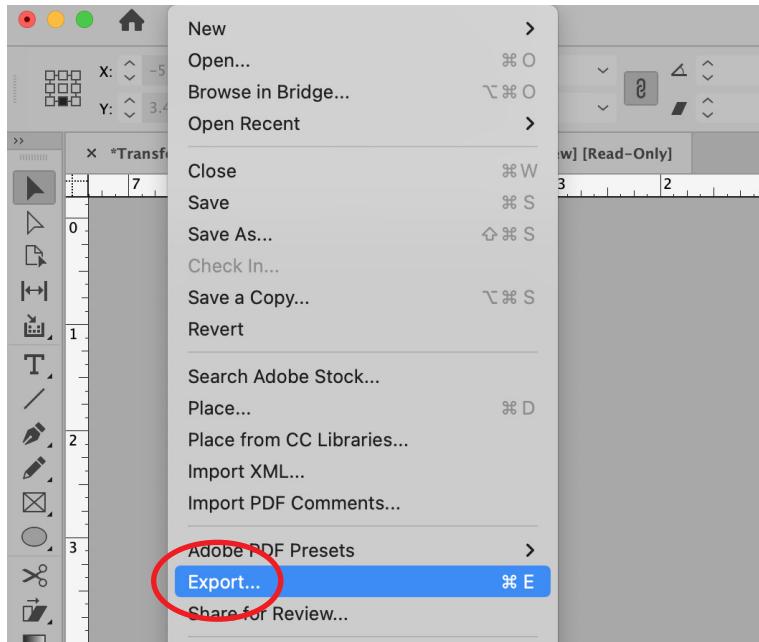


# How to Save an InDesign File as a PDF File

Open InDesign file.

***It is extremely important that you have all colors, graphics and images extended .125" beyond page edge on all pages!***

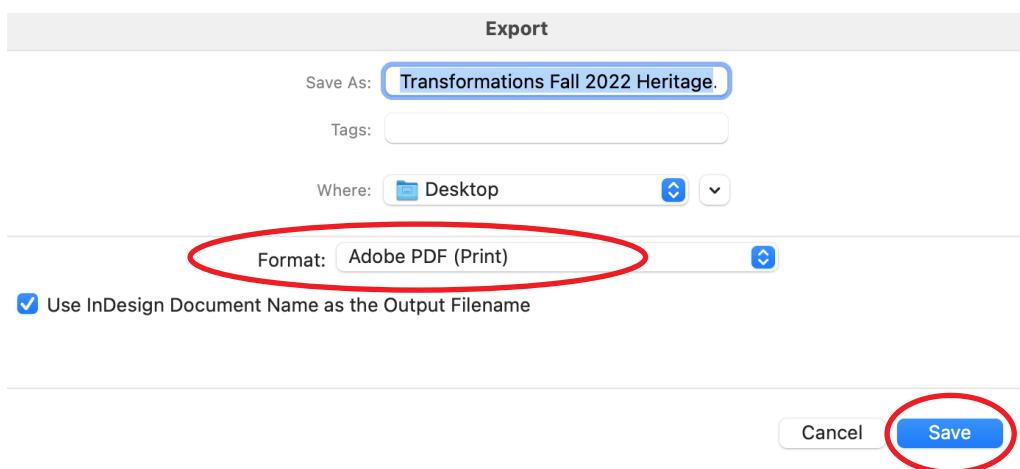
Click on **File** then click on **Export**.



---

Choose where you want to save your file.

Change **Format:** to **Adobe PDF (Print)** then click on **Save**.

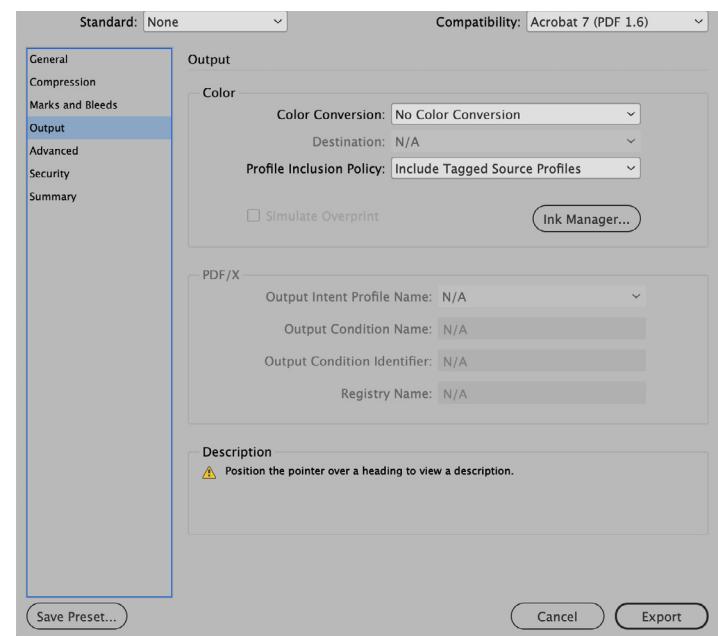
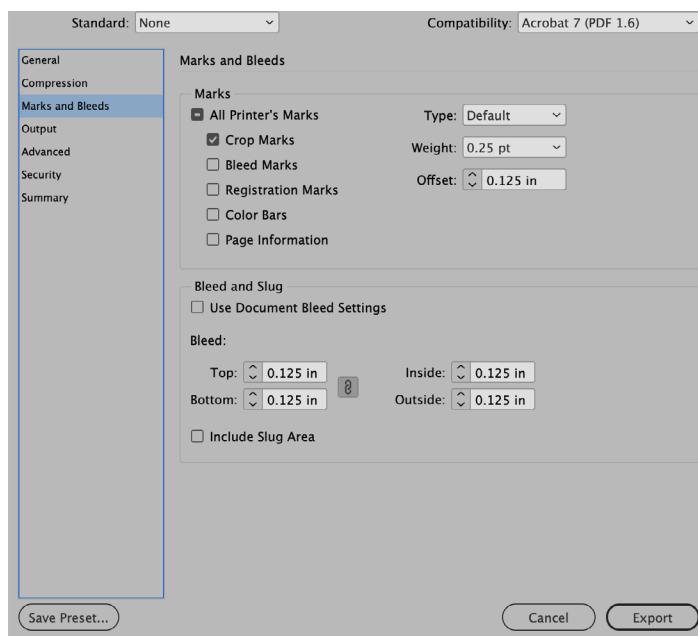
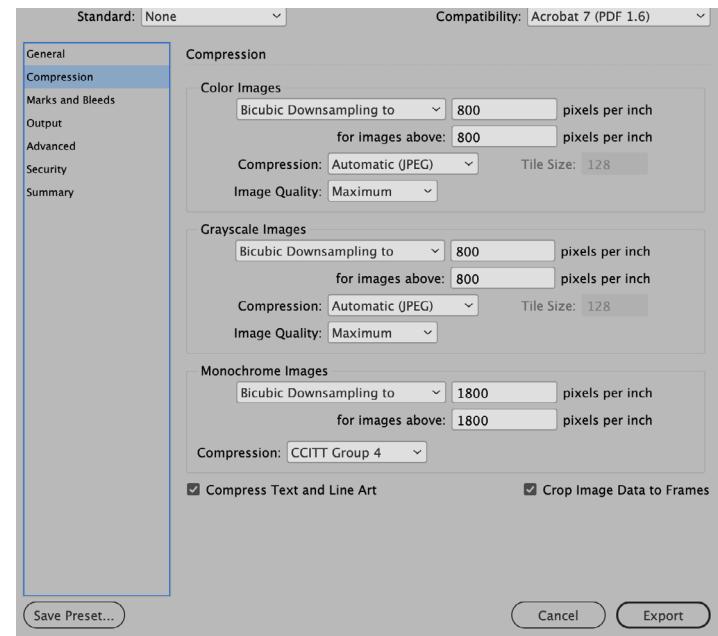
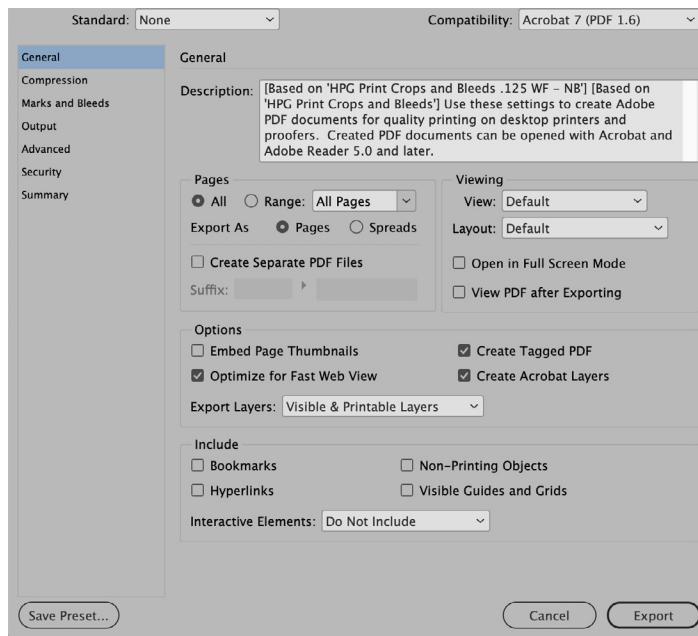


## Change Adobe PDF Preset: to [High Quality Print].



This is a good starting point for the rest of the settings.

Follow the screenshot for the settings needed in all 7 sections of the PDF settings box.



Standard: None Compatibility: Acrobat 7 (PDF 1.6)

**General**  
Compression  
Marks and Bleeds  
Output  
**Advanced**  
Security  
Summary

**Advanced**

**Fonts**  
Subset fonts when percent of characters used is less than: 100%  
① All fonts with appropriate embedding bits will be embedded.

**OPI**  
Omit for OPI:  EPS  PDF  Bitmap Images

**Transparency Flattener**  
Preset: [Medium Resolution]  
 Ignore Spread Overrides

**Accessibility Options**  
Display Title: File Name  
Language: English: USA

**Description**  
Hover over an option to view description.

**Save Preset...** **Cancel** **Export**

Standard: None Compatibility: Acrobat 7 (PDF 1.6)

**General**  
Compression  
Marks and Bleeds  
Output  
**Advanced**  
Security  
Summary

**Security**

Encryption Level: High (128-bit AES) – Compatible with Acrobat 7 and Later

**Document Open Password**  
 Require a password to open the document  
Document Open Password:

**Permissions**  
 Use a password to restrict printing, editing and other tasks  
Permissions Password:  
① This password is required to open the document in PDF editing applications.

Printing Allowed: High Resolution  
Changes Allowed: Any except extracting pages

Enable copying of text, images and other content  
 Enable text access of screen reader devices for the visually impaired  
 Enable plaintext metadata

**Save Preset...** **Cancel** **Export**

Standard: None Compatibility: Acrobat 7 (PDF 1.6)

**General**  
Compression  
Marks and Bleeds  
Output  
Advanced  
Security  
**Summary**

**Summary**

Description: [Based on 'HPG Print Crops and Bleeds .125 WF – NB'] [Based on 'HPG Print Crops and Bleeds'] Use these settings to create Adobe PDF documents for quality printing on desktop printers and proofers. Created PDF documents can be opened with Acrobat and Adobe Reader 5.0 and later.

Options: PDF Preset: HPG Print Crops and Bleeds .125 Commercial – NB  
Compatibility: Acrobat 7 (PDF 1.6)  
Standards Compliance: None  
General  
Compression  
Marks and Bleeds  
Output  
Advanced  
Security

Warnings:

**Save Summary...** **Cancel** **Export**

Once all settings match above, click **Export**.

Example of final PDF with correct crop marks and bleed.

